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Development of Advanced Ceramics for
Future Protection Technologies

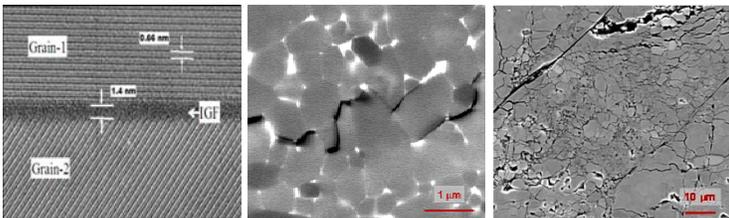


S&T Campaign: Materials Research
High Strain and Ballistics

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Research Objective

- Improve the inelastic behavior and fracture resistance of low density, high hardness boron-based ceramics by creating quasi-liquid grain boundary (gb) films through improved powder processing and dispersion of secondary phases.
- Creation of such gb films in boron-based ceramics have not been previously achieved and success would be a significant step forward to achieving the desired improvements in mechanical behavior.



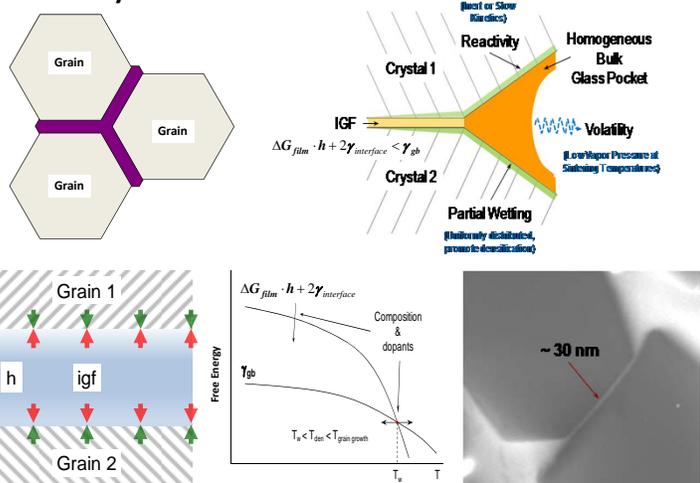
1. HRTEM image of a nanoscale quasi-liquid gb film in a ceramic. 2. Improved fracture resistance due to crack-deflection mechanism. 3. Improved inelastic behavior due to gb sliding.

Challenges

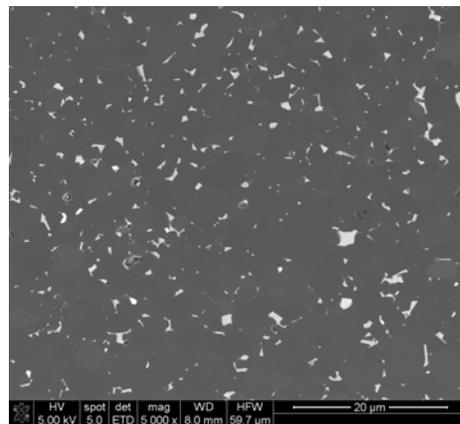
- Potential barriers to forming stable gb films are unknown (magnitude of dispersive attractive versus steric repulsive forces).
- Which second phase additives and processing conditions promote both the formation of stable gb films and densification?
- What is the best method for introducing these additives into boron-based ceramic powders? Effect of surface oxide layers?

ARL Facilities and Capabilities Available to Support Collaborative Research

- Traditional and Colloidal Powder Processing
- Pressureless and Pressure-Assisted Densification (Furnaces, Hot-Presses, HIP, and SPS)
- Analytical Electron Microscopy (SEM, TEM, STEM, EELS, EDS, BSED)
- Raman Microscopy (7 wavelengths, deep UV – near IR)
- Thermal Analysis (DTA, TGA, DSC, Dilatometry)
- CALPHAD
- Small-Scale Mechanical Characterization (FIB, AFM, Nanoindentation)
- Low- and High-Rate Microindentation
- ASTM Physical and Mechanical Properties (Density, Elastic Moduli, Hardness, Tensile and Compressive Strength, Fracture Toughness)
- Instrumented sub-scale Ballistic Testing and Post-Mortem Characterization (Flash X-ray Radiography, Photon Doppler Velocimetry, X-ray Computed Tomography, Destructive)
- Effect of several additives and their mixtures on the densification of boron carbide and boron suboxide has been characterized. Al₂O₃- based mixtures show promise for achieving both consolidation and gb film formation.



1. Schematic of gb film between grains. 2. Challenges to forming a stable gb film and densification. 3. Balance of attractive and repulsive forces for stable gb film. 4. Thermodynamic condition for stable gb film. 5. Apparent gb film.



SEM image of a polished boron carbide cross-section showing the distribution of an Al₂O₃-based additive (bright phase). Partial wetting is observed leading to the possibility of gb film formation.

Complementary Expertise/Facilities/Capabilities Sought in Collaboration

- Structure of Grain Boundaries in Boron-based Ceramics
- High-Temperature Colloid Chemistry
- High-Temperature Atomistic Models
- Determination of “Long-Range” Attractive and Repulsive Forces at Interfaces Separated by Thin Films
- Sub-Angstrom Resolution Electron Microscopy with High-Temperature Heating Stage
- Atom Probe Computed Tomography